

AFTER CARE SERVICE REPORT

COMPRESSOR



CATTANI DEALER:

Address:

Suburb:

State:

Post Code:

Technician:

Phone:

Email:

CUSTOMER:

Address:

Suburb:

State:

Post Code:

Technician:

Phone:

Email:

PRODUCT:

Description:

Serial Number:

Invoice Number:

Date of Sale:

Installation Date:

AFTER CARE
∴ 100% RELIABILITY

AFTER CARE SERVICE SCHEDULE

SERVICE DUE	SINGLE PHASE COMPRESSOR	THREE PHASE COMPRESSOR	SERVICE KIT QUANTITY
YEAR			
<input type="checkbox"/> 1	MINOR SERVICE	MINOR SERVICE	
<input type="checkbox"/> 2	MINOR SERVICE	MINOR SERVICE	
<input type="checkbox"/> 3	INTERMEDIATE SERVICE	MINOR SERVICE	
<input type="checkbox"/> 4	MINOR SERVICE	MINOR SERVICE	
<input type="checkbox"/> 5	MINOR SERVICE	MINOR SERVICE	
<input type="checkbox"/> 6	INTERMEDIATE SERVICE	MINOR SERVICE	
<input type="checkbox"/> 7	MINOR SERVICE	MINOR SERVICE	
<input type="checkbox"/> 8	MINOR SERVICE	MINOR SERVICE	
<input type="checkbox"/> 9	INTERMEDIATE SERVICE	MINOR SERVICE	
<input type="checkbox"/> 10	MINOR SERVICE	MINOR SERVICE	

PLEASE NOTE: ALL COMPRESSOR SERVICE KITS INCLUDE HEPA H14 FILTER FOR THE DRYING COLUMN.

MINOR SERVICE TASKS

TASK		COMPLETED Please Tick
1	Replace the air inlet filters on the compressor head(s)	<input type="checkbox"/>
2	Replace the HEPA H14 filter in the top of each drying column.	<input type="checkbox"/>
3	Replace o-ring seal on the top cover of the drying column(s).	<input type="checkbox"/>
4	Schedule next compressor service as per Cattani After Care Service Schedule.	<input type="checkbox"/>

INTERMEDIATE SERVICE TASKS

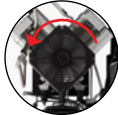
TASK		COMPLETED Please Tick
1	Replace the air inlet filters on the compressor head(s)	<input type="checkbox"/>
2	Replace the HEPA H14 filter in the top of each drying column.	<input type="checkbox"/>
3	Replace o-ring seal on the top cover of the drying column(s).	<input type="checkbox"/>
4	Replace the motor start capacitor (1 PH compressors only).	<input type="checkbox"/>
5	Schedule next suction system service as per Cattani After Care Service Schedule.	<input type="checkbox"/>

MINOR & INTERMEDIATE SERVICE KIT PARTS

- 1** Air Inlet Filter for Compressor Head Unit
- 2** HEPA H14 Filter for Drying Column & O-ring Seal
- 3** Motor Start Capacitor & Cable Tie (1 PH Only)



TEST AND INSPECTION TASKS

TASK	STATUS <small>Please Tick</small>	NOTES
1 Check tension of cylinder head bolts (6Nm).	<input type="checkbox"/> OK	
2 Check for fluid in tank.	<input type="checkbox"/> OK	
3 Time duration to fill the tank with air. IMPORTANT: Switch OFF between 45 - 55 seconds. Compressor Type: AC100 Compressor = 5.5 Bar ON / 6.5 Bar OFF Other AC Compressor = 6 Bar ON / 8 Bar OFF CADCAM Compressor = 8 Bar ON / 10 Bar OFF	<input type="checkbox"/> OK	Time: _____ Seconds: _____
4 3 Phase Motors: Check direction of motor rotation (Rotates anti-clockwise when viewed from cover end). IMPORTANT: The exception is the 6-cylinder head unit which is uni-directional.	<input type="checkbox"/> OK <input type="checkbox"/> NA	
5 Check valve operaton in each cylinder during operation.	<input type="checkbox"/> OK	
6 Check operation of radiator cooling fan.	<input type="checkbox"/> OK	
7 Check drying system operation.	<input type="checkbox"/> OK	
8 Inspect all plumbing hoses and connections.	<input type="checkbox"/> OK	
9 Check for abnormal noises or air leaks during operation.	<input type="checkbox"/> OK	
10 Inspect plant-room ventilation and verify specification and vent size for the site. Fan Ventilation Formula: Watts x 0.15 = m ³ /hr.	<input type="checkbox"/> OK	
11 Measure plant-room temperature. IMPORTANT: Ambient temperature must not exceed 30°C.	<input type="checkbox"/> OK	
12 Schedule next compressor service as per Cattani After Care Service Schedule.	<input type="checkbox"/> OK	

Signature: _____

Date: _____

SALES AND TECHNICAL SUPPORT



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